

SPLIT

Date: Thursday, 14/08/2008 10:56:46 AM
User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SEAT RAIL ASSEMBLY
Job Number : 41238 -2	
Estimate Number : 13534	
P.O. Number :	Part Number : D3808041
This Issue : 14/08/2008 S.O. No. :	Drawing Number : D3808 PREL Rev. A (3)
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : MACHINED PARTS	Drawing Revision : PREL Rev. A 08/10/01
Previous Run :	Material :
Written By : JLM 08.08.14.	Due Date : 21/08/2008 Qty: Um: Each
Checked & Approved By :	POSITIVE RECALL
Comment : Est Rev:A New Issue 08-07-31 JLM Verified By:DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D38081	Seat Rail
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
Seat Rail
BATCH: 4117

SB 08/02/29 (3)

2.0	D38101	Hand Retractable Spring Plunger
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
Hand Retractable Spring Plunger
BATCH: 40774

B 407 74

FB 08/09/29 (3)

3.0	MS21209C610	Heli Coil, screw locking, red
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)
Heli Coil, screw locking, red
BATCH: M108847

FF 08/09/29 (3)

4.0	MS21209C0815	Heli Coil, screw locking, red
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)
Heli Coil, screw locking, red
BATCH: M108847

M108847

FF 08/09/29 (3)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Install Plunger as per Dwg D3808.

2-Install helicoils x5 as per Dwg D3808.

FF 08/09/29 (3)

User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SEAT RAIL ASSEMBLY

Job Number: 41238

Part Number: D3808041

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC5

INSPECT WORK TO CURRENT STEP



Par Rev. A
Approved



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock
Location: _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/02

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



POSITIVE RECALL

EFFECTIVE

08/14

AUTH

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RELEASED

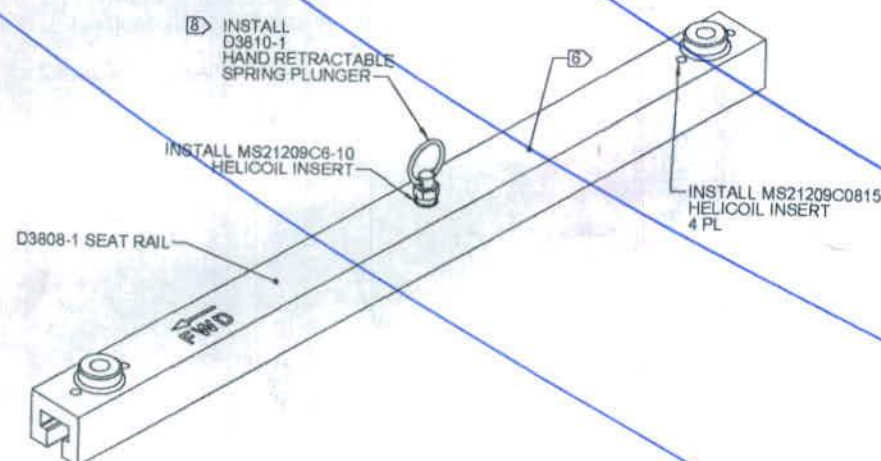
U

DATE

08/08/02

W. C. Sullivan
London N. York

QTY -041	P/N	DESCRIPTION
X	D3808-041	SEAT RAIL ASSY
1	D3808-1	SEAT RAIL
1	D3810-1	HAND RETRACTABLE SPRING PLUNGER
1	MS21209C6-10	HELI-COIL, SCREW LOCKING (RED)
4	MS21209C0815	HELI-COIL, SCREW LOCKING (RED)



D3808-041 SEAT RAIL ASSEMBLY

REFERENCE ONLY

D3808-041 NOTES

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3808-041 USING FINE POINT PERMANENT INK MARKER AS SHOWN
- 7) WEIGHT: 0.80 lbs
- 8) INSTALL D3810-1 INTO D3808-1 ONLY UNTIL NO THREADS VISIBLE ON D3810-1

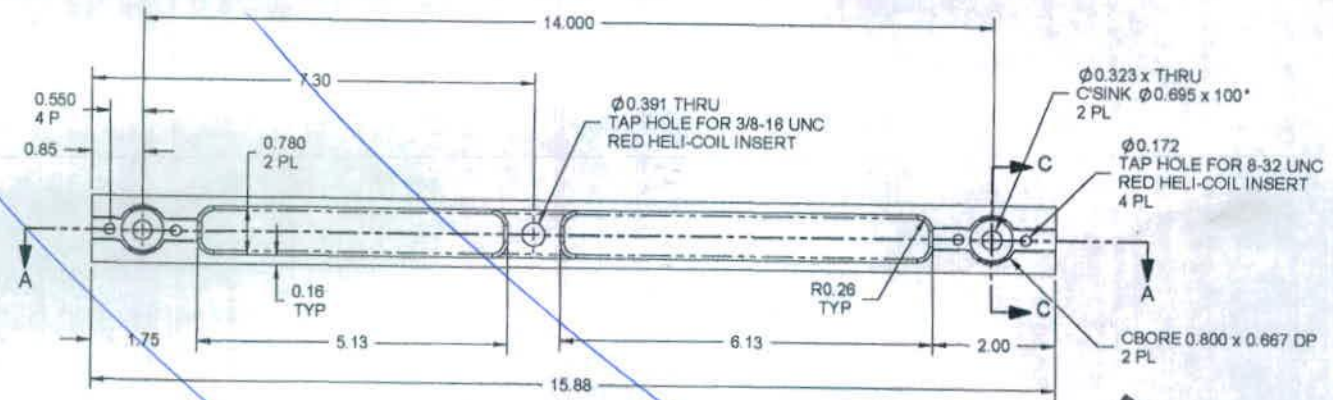
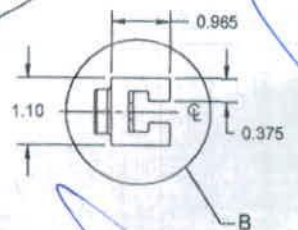
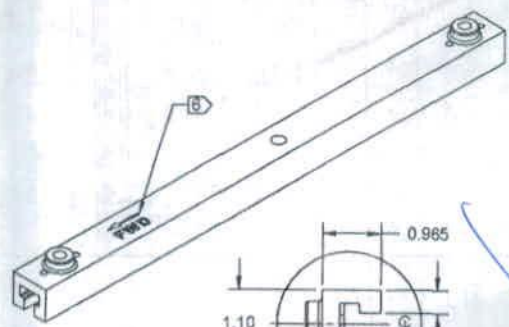
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REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.08.08		

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HAWKESBURY, ONTARIO, CANADA

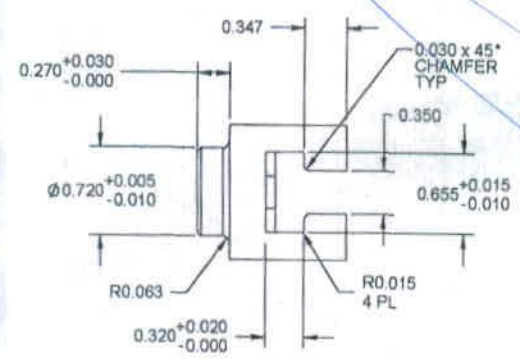
DRAWING NO.
D3808
REV. A
SHEET 1 OF 2
SCALE
NTS

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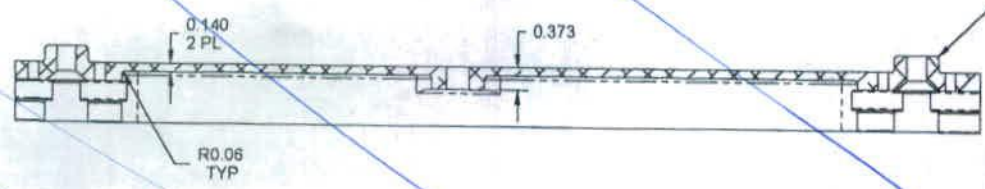
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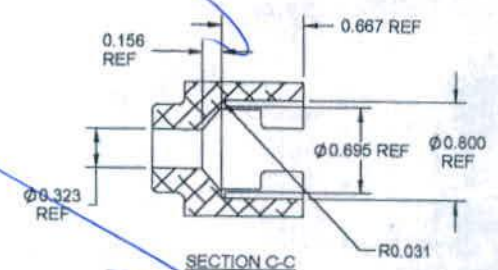
REFERENCE ONLY



DETAIL VIEW B



SECTION A-A



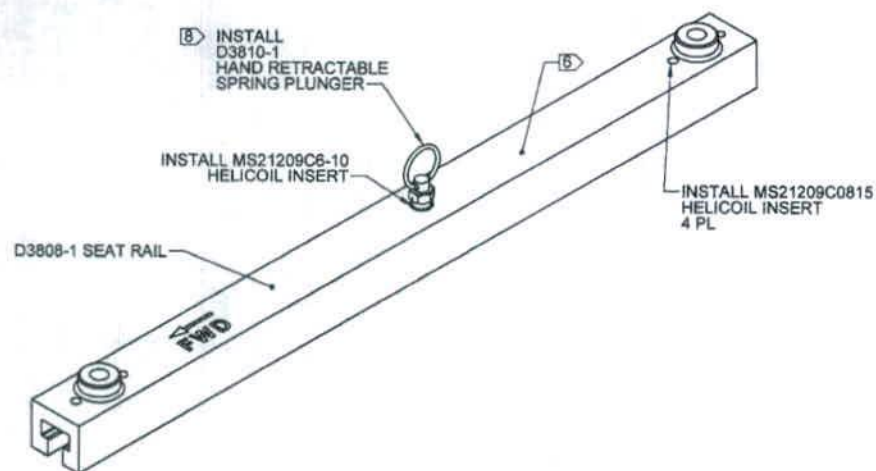
SECTION C-C

D3808-1 SEAT RAIL

- NOTES:**
- 1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR PER AMS-QQ-A-200/8 (OR AMS 4160) OR AMS-QQ-A-225/B (OR AMS 4117/4128/4115/4116) (REF. DART SPEC. M8061T6B)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE ARROW & FWD AS SHOWN USING 0.30 HIGH LETTERS TO MAX DEPTH OF 0.005
 - 7) WEIGHT: 0.768 lbs

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MFG APPR		D3808	SHEET 2 OF 2
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DE APPR		SEAT RAIL ASSEMBLY	NTS
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QTY -041	P/N	DESCRIPTION
X	D3808-041	SEAT RAIL ASSY
1	D3808-1	SEAT RAIL
1	D3810-1	HAND RETRACTABLE SPRING PLUNGER
1	MS21209C6-10	HELI-COIL, SCREW LOCKING (RED)
4	MS21209C0815	HELI-COIL, SCREW LOCKING (RED)



D3808-041 SEAT RAIL ASSEMBLY

RELEASED
08-09-2010

D3808-041 NOTES:

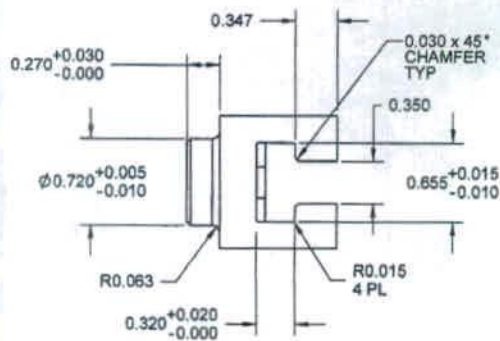
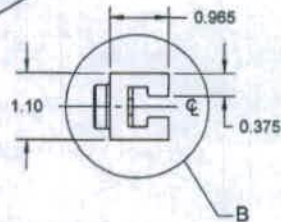
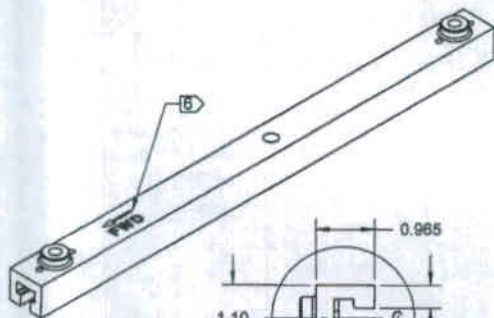
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 016 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N D3808-041 USING FINE POINT PERMANENT INK MARKER AS SHOWN
- 7) WEIGHT: 0.80 lbs
- 8) INSTALL D3810-1 INTO D3808-1 ONLY UNTIL NO THREADS VISIBLE ON D3810-1

A	NEW ISSUE	RF	08.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
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DATE	08.08.08		

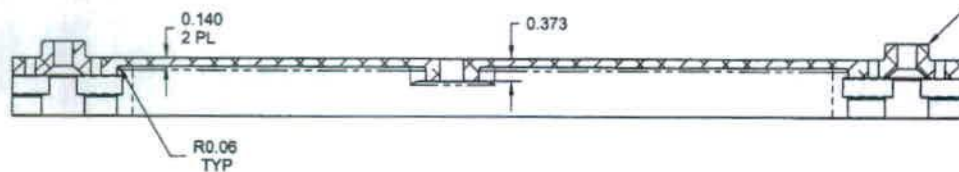
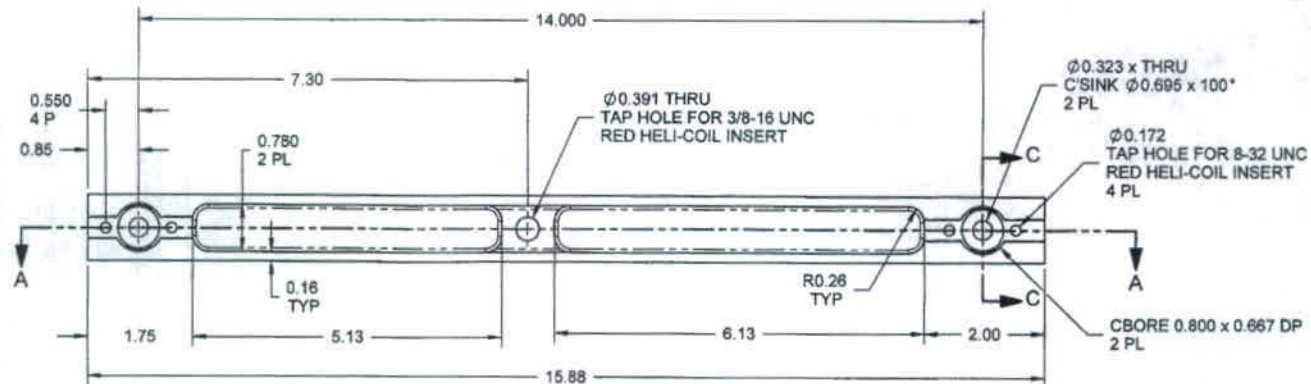
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HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3808** REV. A
TITLE **SEAT RAIL ASSEMBLY** SCALE NTS
SHEET 1 OF 2

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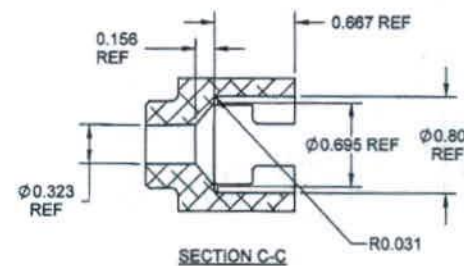


DETAIL VIEW B



SECTION A-A

D3808-1 SEAT RAIL



SECTION C-C

NOTES:

- 1) MATERIAL: 6061-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR PER AMS-QQ-A-200/8 (OR AMS 4160) OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) (REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE ARROW & FWD AS SHOWN USING 0.30 HIGH LETTERS TO MAX DEPTH OF 0.005
- 7) WEIGHT: 0.768 lbs

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RELEASED
2008-08-08

W/O 41238
661001

1. The first part of the report is a general introduction to the subject of the study. It discusses the importance of the study and the objectives of the research.

2. The second part of the report is a detailed description of the methodology used in the study. It includes information about the sample size, the data collection methods, and the statistical analysis techniques.

3. The third part of the report is a discussion of the results of the study. It presents the findings of the research and discusses their implications for the field of study.

4. The final part of the report is a conclusion and a list of references. The conclusion summarizes the main findings of the study, and the references list the sources of information used in the research.

5. The fifth part of the report is a list of appendices. These appendices contain additional information that is relevant to the study but is not included in the main body of the report.

6. The sixth part of the report is a list of figures and tables. These figures and tables provide a visual representation of the data and results of the study.

7. The seventh part of the report is a list of footnotes. These footnotes provide additional information about the study and its findings.

8. The eighth part of the report is a list of references. These references list the sources of information used in the research.